

Antonius Martinus Lambertus HABRAKEN et al.

R E M A R K S

Attached hereto is a marked-up version of the changes made to the claims by the current amendment. The attached page is captioned "VERSION WITH MARKINGS TO SHOW CHANGES MADE".

Respectfully submitted,

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July 16, 2001

09905486.071601

VERSION WITH MARKINGS TO SHOW CHANGES MADE

The claims have been amended as follows:

3. (Amended) Method according to Claim 1 ~~or 2~~, for gluing together two disc halves (5, 21) which are each provided with a central hole (6), comprising the steps of:

- placing one disc half (5) on a rotary member (3, 4) provided with a mandrel (7) in such a manner that the mandrel (7) fits through the central hole (6) in the said disc half (5);

- expanding the mandrel (6) in such a manner that it comes to bear flush against the wall of the central hole (5) of the disc half which was put in place first;

- then applying the quantity of glue (20) to the said disc half (5);

- placing the second disc half concentrically onto the first disc half (5) over the mandrel (6), so as to enclose the glue (20);

- rotating the rotary member (3, 4) with the two disc halves (5, 21) in such a manner that, under the influence of the centrifugal force which is generated, the glue (20) spreads along an expanding front between the two disc halves (5, 21);

- stabilizing the glue which is immediately behind the glue front by means of light radiation;

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- curing the glue (20);
- removing the glued-together disc halves (5, 21) from the rotary member (3, 4) and the mandrel (6).

4. (Amended) Method according to Claim 1, ~~2 or 3~~, comprising the step of providing a mandrel (6) which has a relatively hard core (8) and a flexible sleeve which surrounds the core (18), and expanding the sleeve (12) by means of compressed air.

5. (Amended) Method according to ~~one of the preceding claims~~ 1, comprising the steps of:

- putting the first disc half (5) in place;
- then expanding the mandrel (6);
- then applying glue (20) to the first disc half (5);
- then placing the second disc half (21) over the expanded mandrel (6), taking with it any glue (20) adhering thereto.

8. (Amended) Device according to Claim 6 ~~or 7~~ for gluing together two disc halves (5, 21) which are each provided with a central hole (6), in which the carrier (3, 4) is provided with a mandrel (6) which can be fitted through the central holes (5) in the disc halves, the mandrel (6) being expandable in the radial direction.

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9. (Amended) Device according to Claim ~~7-or-8~~, in which the mandrel (6) comprises a central core (8) and a flexible sleeve (12) which is connected to the core (8) in an airtight manner, which core (8) has an air-supply duct (9, 10) which opens out into the interior of the flexible sleeve (12).

13. (Amended) Device according to ~~one of Claims 6-12~~ 6, in which the sleeve (12) has at least one internal recess (13), and the mandrel (6) has at least one corresponding ridge (14) which engages in the recess (13).